

IN THE CLAIMS:

1. (Cancelled)
2. (Cancelled)
3. (Cancelled)
4. (Amended) ~~The method for fabricating a gate electrode structure of Claim 3;~~  
A method for fabricating a gate electrode structure comprising the steps of:  
forming a silicon-containing film containing silicon as a principal constituent;  
forming, on said silicon-containing film, a barrier metal layer of titanium nitride rich  
in titanium as compared with a stoichiometric ratio;  
forming a metal film with a high melting point on said barrier metal layer, whereby  
forming a multi-layer film including said silicon-containing film, said barrier metal layer and  
said metal film with a high melting point; and  
patterning said multi-layer film into said gate electrode structure,  
wherein said gate electrode structure is formed on a gate insulating film,  
wherein said step of forming said barrier metal layer includes a sub-step of using a  
target of titanium nitride rich in titanium as compared with a stoichiometric ratio and  
causing discharge in an inert gas including substantially no nitrogen, [[whereby]] thereby  
depositing, on said silicon-containing film, the titanium nitride rich in titanium as compared  
with the stoichiometric ratio sputtered out from said target.
5. (Amended) ~~The method for fabricating a gate electrode structure of Claim 3;~~  
A method for fabricating a gate electrode structure comprising the steps of:  
forming a silicon-containing film containing silicon as a principal constituent;  
forming, on said silicon-containing film, a barrier metal layer of titanium nitride rich  
in titanium as compared with a stoichiometric ratio;  
forming a metal film with a high melting point on said barrier metal layer, whereby  
forming a multi-layer film including said silicon-containing film, said barrier metal layer and  
said metal film with a high melting point; and

patterning said multi-layer film into electrode structure,

wherein said gate electrode structure is formed on a gate insulating film,

wherein the step of forming said barrier metal layer includes a sub-step of using a target of titanium including substantially no nitrogen and causing discharge in a mixed gas of a nitrogen gas and an inert gas with a partial pressure ratio of the nitrogen gas lower than a nitriding point of said target, [[whereby]] thereby depositing, on said silicon-containing film, titanium nitride rich in titanium as compared with a stoichiometric ratio formed through a reaction between titanium sputtered out from said target and nitrogen ions included in said mixed gas.

6. (Previously Presented) A method for fabricating a gate electrode structure comprising the steps of:

forming a silicon-containing film containing silicon as a principal constituent;

forming, on said silicon-containing film, a barrier metal layer of titanium nitride rich in titanium as compared with a stoichiometric ratio;

forming a metal film with a high melting point on said barrier metal layer, whereby forming a multi-layer film including said silicon-containing film, said barrier metal layer and said metal film with a high melting point; and

patterning said multi-layer film into an electrode structure,

wherein no titanium silicide layer is formed on said silicon-containing film through annealing carried out on said electrode structure at a temperature of 600 or more.

7. (Cancelled)

8. (Amended) ~~The method for fabricating a gate electrode structure of~~  
~~Claim 7,~~

A method for fabricating a gate electrode structure comprising the steps of:

forming a silicon-containing film containing silicon as a principal constituent;

forming, on said silicon-containing film, a first barrier metal layer of titanium nitride rich in titanium as compared with a stoichiometric ratio;

forming, on said first barrier metal layer, a second barrier metal layer of titanium

nitride including nitrogen in a ratio not less than a stoichiometric ratio;

forming a metal film with a high melting point on said second barrier metal layer,  
whereby forming a multi-layer film including said silicon-containing film, said first barrier  
metal layer, said second barrier metal layer and said metal film with a high melting point; and  
patterning said multi-layer film into said gate electrode structure,  
wherein said gate electrode structure is formed on a gate insulating film,

wherein the step of forming said first barrier metal layer ~~[[included]]~~ includes a sub-step of using a target of titanium nitride rich in titanium as compared with a stoichiometric ratio and causing discharge in an inert gas including substantially no nitrogen, ~~[[whereby]]~~ thereby depositing, on said silicon-containing film, the titanium nitride rich in titanium as compared with the stoichiometric ratio sputtered out from said target, and

the step of forming said second barrier metal layer includes a sub-step of using said target and causing discharge in a mixed gas of a nitrogen gas and an inert gas with a partial pressure ratio of the nitrogen gas not less than a nitriding point of said target, ~~[[whereby]]~~ thereby forming, on said target, a titanium nitride film rich in titanium as compared with the stoichiometric ratio and depositing, on said first barrier metal layer, the titanium nitride rich in titanium as compared with the stoichiometric ratio sputtered out from said titanium nitride film formed on said target.

9. (Amended) ~~The method for fabricating a gate electrode structure of Claim 7,~~

A method for fabricating a gate electrode structure comprising the steps of:  
forming silicon-containing film containing silicon as a principal constituent;  
forming, on said silicon-containing film, a first barrier metal layer of titanium nitride  
rich in titanium as compared with a stoichiometric ratio;

forming, on said first barrier metal layer, a second barrier metal layer of titanium  
nitride including nitrogen in a ratio not less than a stoichiometric ratio;

forming a metal film with a high melting point on said second barrier metal layer,  
whereby forming a multi-layer film including said silicon-containing film, said first barrier  
metal layer, said second barrier metal layer and said metal film with a high melting point; and  
patterning said multi-layer film into said gate electrode structure,

wherein said gate electrode structure is formed on a gate insulating film,

wherein the step of forming said first barrier metal layer ~~[[included]]~~ includes a sub-step of using a target including substantially no nitrogen and causing discharge in a mixed gas of a nitrogen gas and an inert gas with a partial pressure ratio of the nitrogen gas lower than a nitriding point of said target, ~~[[whereby]]~~ thereby depositing, on said silicon-containing film, titanium nitride rich in titanium as compared with a stoichiometric ratio formed through a reaction between titanium sputtered out from said target and nitrogen ions included in said mixed gas, and

the step of forming said second barrier metal layer includes a sub-step of using said target and causing discharge in a mixed gas of a nitrogen gas and an inert gas with a partial pressure ratio of the nitrogen gas not less than the nitriding point of said target, ~~[[whereby]]~~ thereby forming, on said target, a titanium nitride film rich in titanium as compared with a stoichiometric ratio and depositing, on said first barrier metal layer, the titanium nitride rich in titanium as compared with the stoichiometric ratio sputtered out from said titanium nitride film formed on said target.

10. (Previously Presented) A method for fabricating a gate electrode structure comprising the steps of:

forming a silicon-containing film containing silicon as a principal constituent;

forming, on said silicon-containing film, a first barrier metal layer of titanium nitride rich in titanium as compared with a stoichiometric ratio;

forming, on said first barrier metal layer, a second barrier metal layer of titanium nitride including nitrogen in a ratio not less than a stoichiometric ratio;

forming a metal film with a high melting point on said second barrier metal layer, whereby forming a multi-layer film including said silicon-containing film, said first barrier metal layer, said second barrier metal layer and said metal film with a high melting point; and

patterning said multi-layer film into an electrode structure,

wherein no titanium silicide layer is formed on said silicon-containing film through annealing carried out on said electrode structure at a temperature of 600 or more.